

BELMONT 4951 Everdur Silicon Bronze Alloy

THIS SOLID METALLIC BRONZE ALLOY IS GENERALLY CLASSIFIED AS AN "ARTICLE" AND DOES NOT CONSTITUTE A HAZARDOUS MATERIAL IN SOLID FORM UNDER THE DEFINITIONS OF THE OSHA HAZARD COMMUNICATION STANDARD (29 CFR 1910.1200). ANY ARTICLES MANUFACTURED FROM THIS SOLID PRODUCT WOULD BE GENERALLY CLASSIFIED AS NON-HAZARDOUS. HOWEVER, SOME HAZARDOUS CONDITIONS REMAIN WITH THIS PRODUCT. DUST, FUMES AND GASES CAN BE EMITTED UNDER CERTAIN PROCESSING CONDITIONS, SUCH AS, BUT NOT LIMITED TO: CASTING, BURNING, MELTING, CUTTING, SAWING, BRAZING, GRINDING, MACHINING, MILLING, SOLDERING AND WELDING.

THIS ALLOY IN THE SOLID, ORIGINAL FORM, PRESENTS NO FIRE OR EXPLOSION HAZARD.

THE CREATION OF SMALL FINES, AND DUST DURING PROCESSING MAY IGNITE UNDER

SPECIFIC CONDITIONS.

THE FOLLOWING CLASSIFICATION INFORMATION IN THIS SDS (SAFETY DATA SHEET) IS FOR THE HAZARDOUS ELEMENTS WHICH MAY BE RELEASED DURING PROCESSING.



To better serve our customers, Belmont Metals Inc. has designed a generic format to meet the latest requirements of the new Safety Data Sheets for individual alloys that fall within a specific group.

This information complies with SDS's for the United States as well as some internationally accepted GHS formats.

Some regulatory information contained within this document may not be applicable to a customer's specific usage or for their individual state or country requirements. When determining the applicable Data, please refer to the supplied Assay that match the Alloy Numbers. This Assay will list the percentage or range of each Base Metal found in the alloy by weight.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name

Belmont 4951 Everdur Silicon Bronze

Other means of identification

: Copper CDA 873 alloy that may also contain any of the following : Manganese (Mn), Tin (Sn), Iron (Fe), Silicon (Si), Lead (Pb), Zinc (Zn)

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture

: For casting or consumables and related

1.3. Details of the supplier of the safety data sheet

Belmont Metals Inc.

330 Belmont Avenue Brooklyn, New York 11207 USA

info@belmontmetals.com

1.4. Emergency telephone number

Emergency number

+1.718.342.4900

Call a POISON CENTER or Doctor/Physician for Medical Emergency

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

GHS-US classification

Carc. 1B

May Cause Cancer (Lead)

H350

2.2. Label elements

GHS-US labelling

Hazard pictograms (GHS-US)



GHS08

Signal word (GHS-US)

: Warning

Hazard statements (GHS-US)

: H350 - May cause cancer (Lead)

Precautionary statements (GHS-US)

: P264 - Wash thoroughly after handling

P270 - Do not eat, drink or smoke when using this product

P273 - Avoid release to the environment

P280 - Wear protective gloves/protective clothing/eye protection/face

protection

P308+P313 - IF exposed or concerned: Get medical advice/attention

P314 - Get medical advice and attention if you feel unwell

P391 - Collect spillage

P501 - Dispose of contents/container in accordance with local/regional/national/international

regulations.



Unknown acute toxicity (GHS-US)

No data available

SECTION 3: Composition/information on ingredients

Substances

Not applicable

Full text of H-phrases: see section 16

Items highlighted in vellow may be present in the 4951 and above the safe PEL level and must be included in the Safety Data Sheet.

3.2. Mixture

| Name | Product identifier | % | GHS-US classification |
|----------------|--------------------|--------|---|
| Copper (Cu) | (CAS No) 7440-50-8 | > 94 | Not classified |
| Manganese (Mn) | (CAS No) 7439-96-5 | < 2 | Not classified |
| Tin (Sn) | (CAS No) 7440-31-5 | < 0.20 | Not classified |
| Iron (Fe) | (CAS No) 7439-89-6 | < 0.20 | Acute Tox. 4 (Oral), H302 |
| Nickel (Ni) | (CAS No) 7440-02-0 | <0.20 | Skin Sens. 1, H317 Carc. 1B, H350 STOT RE 1, H372 |
| Silicon (Si) | (CAS No) 7440-21-3 | < 5 | Not classified |
| Lead (Pb) | (CAS No) 7439-92-1 | < 0.20 | Carc. 1B, H350 |
| Zinc (Zn) | (CAS No) 7440-66-6 | < 0.25 | Not classified |

SECTION 4: First aid measures

Description of first aid measures 4.1.

First-aid measures after inhalation

Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give

oxygen. Get medical attention.

First-aid measures after skin contact

Flush with water for at least 15 minutes. Seek medical attention if irritation develops or persists.

First-aid measures after eye contact

Immediately flush eyes with water and continue washing for at least 15 minutes. Obtain medical

attention if discomfort persists.

First-aid measures afteringestion

: Do NOT induce vomiting. Get immediate medical attention.

Most important symptoms and effects, both acute and delayed

Symptoms/injuries after inhalation

Short-term (acute) overexposure to the gases, fumes, and dusts may include irritation of the eyes, lungs, nose, and throat. Some toxic gases associated with welding may cause pulmonary edema, asphyxiation, and death.

Acute overexposure may include signs and symptoms such as watery eyes, nose and throat irritation, headache, dizziness, difficulty in breathing, frequent coughing, or chest pain. The presence of chromium/chromate in fume can cause irritation of nasal membranes and skin. The presence of nickel compounds in fume can cause metallic taste, nausea, tightness of chest, fever, and allergic reaction. Excessive inhalation or ingestion of manganese can produce manganese poisoning. Overexposure to manganese compounds may affect the central nervous system, symptoms of which are languor, sleepiness, muscular weakness, emotional disturbances, and spastic gait resembling Parkinsonism. These symptoms can become progressive and permanent if not treated. Excessive inhalation of fumes may cause "Metal Fume Fever" with Flu-like symptoms such as chills, fever, body aches, vomiting, sweating, etc.

Symptoms/injuries after skin contact

Dusts may cause irritation.

Symptoms/injuries after eye contact

Causes eye irritation.

Symptoms/injuries afteringestion

Not an anticipated route of exposure during normal product handling. May be harmful if ingested

Indication of any immediate medical attention and special treatment needed

No additional information available



SECTION 5: Firefighting measures

Extinguishing media 5.1.

Suitable extinguishing media

Use extinguishing media appropriate for surrounding fire

Unsuitable extinguishing media : None.

5.2. Special hazards arisin g from the substance or mixture

Fire hazard

: Not flammable.

Explosion hazard

: None known.

Advice for firefighters 5.3.

Protection during firefighting

: Firefighters should wear full protective gear.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

No additional information available

For emergency responders 6.1.2.

No additional information available

Environmental precautions

Avoid release to the environment.

Methods and material for containment and cleaning up

8 Por containing hure controls

: No special measures required.

Methods for cleaning up

: Attempt to reclaim the product, if this is possible.

6.4. Reference to other sections

No additional information available

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling

: Avoid generating dust and inhaling fumes.

Conditions for safe storage, including any incompatibilities

Storage conditions

: No special storage necessary.

7.3. Specific end use(s)

For Casting and welding consumables and related products

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

| Nickel (7440-02-0) | | |
|--------------------|------------------------|-----------|
| USA ACGIH | ACGIH TWA (mg/m³) | 1.5 mg/m³ |
| USA OSHA | OSHA PEL (TWA) (mg/m³) | 1 mg/m³ |

| Tin (7440-31-5) | | |
|-----------------|-------------------|---------|
| | | |
| USA ACGIH | ACGIH TWA (mg/m³) | 2 mg/m³ |



| Lead (7439-92-1) | | |
|-----------------------------|--|---|
| USA ACGIH | ACGIH TWA (mg/m³) | 0.05 mg/m³ |
| USA OSHA | OSHA PEL (TWA) (mg/m³) | 50 µg/m³ |
| Copper (7440-50-8) | | |
| USA ACGIH | ACGIH TWA (mg/m³) | 0.2 mg/m³ |
| USA OSHA | OSHA PEL (TWA) (mg/m³) | 1 mg/m³ |
| Manganese (7439-96-5) | | |
| USA ACGIH | ACGIH TWA (mg/m³) | 0.1 mg/m³ |
| USA OSHA | OSHA PEL (Ceiling) (mg/m³) | 5 mg/m³ |
| Silicon (7440-21-3) | | |
| USA OSHA | OSHA PEL (TWA) (mg/m³) | 5 mg/m³ |
| Zinc (7440-66-6) | | |
| USA OSHA | OSHA PEL (TWA) (mg/m³) | See Oxide Fume |
| Zinc Oxide Fume (1314-13-2) | OSHA PEL (TWA) (mg/m³) (Inhalation, if material has been heated above the boiling point, driving off zinc fume.) | 5 mg/m3 Respirable fraction. 5 mg/m3 Fume. 15 mg/m3 Total dust. |

Appropriate engineering controls

: Local exhaust and general ventilation must be adequate to meet exposure standards.

Hand protection

: Wear insulated gloves when Casting.

Eye protection

When Casting wear a face shield.

Skin and body protection

: Wear head and body protection, which helps to prevent injury from radiation, sparks, flame. As a minimum, wear protective gloves and a protective face shield. Protective clothing may include arm protectors, aprons, hats, shoulder protection. Train the employee not to touch recently cast product. Casters should not wear short sleeve shirts or short pants.

Respiratory protection

: If exposure limits are exceeded or irritation is experienced, NIOSH approved respiratory protection should be worn.

SECTION 9: Physical and chemical properties

Information on basic physical and chemical properties

Physical state

: Solid form (cube)

Appearance

: Pig, Ingot, Bar, Rod, Cube, Wire, Grain, Others

Color

: Silver, Yellow Metallic

Odor

: Metallic

Odor threshold

: No data available : No data available

Relative evaporation rate (butylacetate=1)

: No data available

Melting point

: 1122 F (550 C) to 2597 F (1425 C), depending on % of Cu.

Freezing point Boiling point

: No data available

Flash point Self-ignition temperature : No data available No data available : No data available

Decomposition temperature Flammability (solid, gas)

: No data available : No data available





Vapor pressure

: No data available

Relative vapor density at 20 °C

No data available

Relative density

: 0.28 lb./ cu. in. to 0.32 lb./cu. in., depending on % of Cu

Solubility

: No data available

Log Pow

No data available

Log Kow

: No data available

Viscosity, kinematic

: No data available

Viscosity, dynamic

: No data available

Explosive properties

Oxidizing properties

: No data available

: No data available

Explosive limits

: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

The product is stable at normal handling and storage conditions

Possibility of hazardous reactions 10.3.

Will not occur.

10.4. Conditions to avoid

None.

10.5. Incompatible materials

None

10.6. Hazardous decomposition products

Casting fumes and gases cannot be classified simply. The composition and quantity of both are dependent upon the mold being used, the process, procedure and other consumables used. Other conditions which also influence the composition and quantity of the fumes and gases to which workers may be exposed include: release agents, the number of casters, the volume of the work area, the quality and the amount of ventilation, the position of the workers head with respect to the fume plume, as well as the presence of contaminants in the atmosphere (such as chlorinated hydrocarbon vapors from the cleaning and degreasing activities).

When a bronze alloy is melted, the fume and gas decomposition products generated are different in percent and form from the ingredients listed in Section 3. Fume and gas decomposition, and not the ingredients in the alloys, are important. The concentration of a given fume or gas component may decrease or increase by many times the original concentration. Also, new compounds not in the electrodes may form.

Decomposition products of normal operation include those originating from the volatilization, reaction or oxidation of the materials shown in Section 3, plus those from the balance of the casting material, as noted above. Reasonable expected fume constituents of this product would include: Complex oxides of silicon, copper and manganese.

Gaseous reaction products may include carbon monoxide and carbon dioxide. Determine the composition and quantity of fumes and gases to which workers are exposed by taking an air sample from inside the workers mask if worn or in the worker's breathing zone. Improve ventilation if exposures are not below limits.



SECTION 11: Toxicological information

| 11.1. Information on toxicological effe | 11.1. | Information | on t | oxicological | effects |
|---|-------|-------------|------|--------------|---------|
|---|-------|-------------|------|--------------|---------|

Acute toxicity

: Not classified

| Iron (7439-89-6) | |
|------------------|---------------|
| LD50 oral rat | 984 mg/kg |
| ATE (oral) | 984.000 mg/kg |

| NICKEI (7440-02-0) | |
|--------------------|------------------|
| LD50 oral rat | > 9000 mg/kg |

| 110 (7440-31-5) | |
|-----------------|-----------|
| LD50 oral rat | 700 mg/kg |

| Manganese (7439-96-5) | |
|-----------------------|------------------|
| ATE (oral) | 900000.000 mg/kg |

| Nickel (7440-02-0) | |
|--|---|
| IARC group | 2B - Possibly carcinogenic to humans |
| National Toxicology Program (NTP) Status | 3 - Reasonably anticipated to be Human Carcinogen |

| Lead (7439-92-1) | |
|--|---|
| IARC group | 2A - Probably carcinogenic tohumans |
| National Toxicology Program (NTP) Status | 3 - Reasonably anticipated to be Human Carcinogen |
| Skin corrosion/irritation | : Not classified |
| Serious eye damage/irritation | : Not classified |
| Respiratory or skin sensitization | : May cause an allergic skin |

| | reaction. |
|------------------------|---------------------|
| Germ cell mutagenicity | : Not classified |
| Carcinogenicity | : May cause cancer. |

Specific target organ toxicity (repeated

exposure)

: Causes damage to organs through prolonged or repeated exposure.

Aspiration hazard

: Not classified

SECTION 12: Ecological information

12.1. Toxicity

| Nickel (7440-02-0) | |
|--------------------------------|--|
| LC50 fish 1 | > 100 mg/l (Exposure time: 96 h - Species: Brachydanio rerio) |
| EC50 Daphnia 1 | > 100 mg/l (Exposure time: 48 h - Species: Daphnia magna) |
| EC50 other aquatic organisms 1 | 0.18 mg/l (Exposure time: 72 h - Species: Pseudokirchneriellasubcapitata) |
| LC50 fish 2 | 1.3 mg/l (Exposure time: 96 h - Species: Cyprinus carpio[semi-static]) |
| EC50 Daphnia 2 | 1 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static]) |
| EC50 other aquatic organisms 2 | 0.174 - 0.311 mg/l (Exposure time: 96 h - Species: Pseudokirchneriella subcapitata [static]) |

| Lead (7439-92-1) | |
|------------------|---|
| LC50 fish 1 | 0.44 mg/l (Exposure time: 96 h - Species: Cyprinus carpio[semi-static]) |
| EC50 Daphnia 1 | 600 μg/l (Exposure time: 48 h - Species: waterflea) |
| LC50 fish 2 | 1.17 mg/l (Exposure time: 96 h - Species: Oncorhynchus mykiss [flow-through]) |



| Copper (7440-50-8) | |
|--------------------------------|--|
| LC50 fish 1 | 0.0068 - 0.0156 mg/l (Exposure time: 96 h - Species: Pimephales promelas) |
| EC50 Daphnia 1 | 0.03 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static]) |
| EC50 other aquatic organisms 1 | 0.0426 - 0.0535 mg/l (Exposure time: 72 h - Species: Pseudokirchneriella subcapitata [static]) |
| LC50 fish 2 | < 0.3 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static]) |
| EC50 other aquatic organisms 2 | 0.031 - 0.054 mg/l (Exposure time: 96 h - Species: Pseudokirchneriella subcapitata [static]) |

| Zinc 7440-66-6 | |
|-----------------------------------|--------------------|
| Aquatic Acute Category 1 (H400) | 231-175-3 N R50/53 |
| Aquatic Chronic Category 1 (H410) | |

12.2. Persistence and degradability

No additional information available

12.3. Bio-accumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste disposal recommendations

: Dispose of contents/container in accordance with local/regional/national/international regulations.

SECTION 14: Transport information

In accordance with DOT / ADR / RID / ADNR / IMDG / ICAO / IATA

14.1. UN number

Not a dangerous good in sense of transport regulations

14.2. UN proper shipping name

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

Iron (7439-89-6)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Nickel (7440-02-0)

Listed on the United States TSCA (Toxic Substances Control Act) inventory Listed on SARA Section 313 (Specific toxic chemical listings)

SARA Section 313 - Emission Reporting

0.1 %



Tin (7440-31-5)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Lead (7439-92-1)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Listed on SARA Section 313 (Specific toxic chemical listings)

SARA Section 313 - Emission Reporting

0.1 %

Copper (7440-50-8)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Listed on SARA Section 313 (Specific toxic chemical listings)

SARA Section 313 - Emission Reporting

1.0 %

Manganese (7439-96-5)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Listed on SARA Section 313 (Specific toxic chemical listings)

SARA Section 313 - Emission Reporting

1.0 %

Silicon (7440-21-3)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. US State regulations

| U.S California - | U.S California - | U.S California - | U.S California - | No significance riel level |
|-----------------------------------|--|---|--|-----------------------------------|
| Proposition 65 - Carcinogens List | Proposition 65 - Developmental Toxicity | Proposition 65 - Reproductive Toxicity - Female | Proposition 65 - Reproductive Toxicity - Male | No significance risk level (NSRL) |

| Lead (7439-92-1) | | | | |
|--|--|---|--|-----------------------------------|
| U.S California - Proposition 65 - Carcinogens List | U.S California - Proposition 65 - Developmental Toxicity | U.S California - Proposition 65 - Reproductive Toxicity - Female | U.S California - Proposition 65 - Reproductive Toxicity - Male | No significance risk level (NSRL) |
| Yes | Yes | Yes | Yes | |

Nickel (7440-02-0)

- U.S. Massachusetts Right To KnowList
- U.S. Minnesota Hazardous Substance List
- U.S. New Jersey Right to Know Hazardous SubstanceList
- U.S. Pennsylvania RTK (Right to Know) List

Lead (7439-92-1)

- U.S. Massachusetts Right To KnowList
- U.S. Minnesota Hazardous Substance List
- U.S. New Jersey Right to Know Hazardous Substance List
- U.S. Pennsylvania RTK (Right to Know) List

Copper (7440-50-8)

- U.S. Massachusetts Right To KnowList
- U.S. Minnesota Hazardous Substance List
- U.S. New Jersey Right to Know Hazardous SubstanceList
- U.S. Pennsylvania RTK (Right to Know) List



Manganese (7439-96-5)

- U.S. Massachusetts Right To KnowList
- U.S. Minnesota Hazardous Substance List
- U.S. New Jersey Right to Know Hazardous SubstanceList
- U.S. Pennsylvania RTK (Right to Know) List

Silicon (7440-21-3)

- U.S. Massachusetts Right To KnowList
- U.S. Minnesota Hazardous Substance List
- U.S. New Jersey Right to Know Hazardous SubstanceList
- U.S. Pennsylvania RTK (Right to Know) List

SECTION 16: Other information

MANUFACTURER DISCLAIMER:

Belmont believes that the information contained in this Safety Data Sheet (SDS) is accurate as of the "Date of Last Revision" specified on this SDS. As the condition or methods of use are beyond Belmont's control, we do not assume any responsibility and expressly disclaim any liability for any use of this material. The information relates only to typical properties of the product. Do not use the information for product performance or specification purposes. The information is for use by technically skilled persons at their own risk whom must determine the conditions of safe use of the products.

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"Belmont" means Belmont Metals Inc. and any of its subsidiaries or DBA.

Created January 5th, 2015

Reviewed 05/05/2015

Rev 001

Full text of H-phrases:

| Acute Tox. 4 (Oral) | Acute toxicity (oral), Category 4 | | |
|---------------------|---|--|--|
| Aquatic Acute 1 | Hazardous to the aquatic environment — Acute Hazard, Category | | |
| | | | |
| Aquatic Chronic 1 | Hazardous to the aquatic environment — Chronic Hazard, Category | | |
| Aquatic Chronic 2 | Hazardous to the aquatic environment — Chronic Hazard, Category 2 | | |
| Carc. 1B | Carcinogenicity, Category 1B | | |
| Skin Sens. 1 | Sensitization — Skin, category 1 | | |
| STOT RE 1 | Specific target organ toxicity — Repeated exposure, Category 1 | | |
| H302 | Harmful if swallowed | | |
| H317 | May cause an allergic skin reaction | | |
| H350 | May cause cancer | | |
| H372 | Causes damage to organs through prolonged or repeated exposure | | |
| H400 | Very toxic to aquatic life | | |
| H410 | Very toxic to aquatic life with long lasting effects | | |
| H411 | Toxic to aquatic life with long lasting effects | | |

NFPA health hazard

: 1 - Exposure could cause irritation but only minorresidual injury even if no treatment is given.

NFPA fire hazard

: 0 - Materials that will not burn.

NFPA reactivity

: 0 - Normally stable, even under fire exposure conditions,

and are not reactive with water.



HMIS III Rating

Health

: 2 Moderate Hazard - Temporary or minor injury may occur

Flammability

: 0 Minimal Hazard

Physical

: 0 Minimal Hazard



· HMIS-ratings (scale 0 - 4)

- · Classification system:
- · NFPA ratings (scale 0 4)



- · Other hazards
- · Results of PBT and vPvB assessment
- · PBT: Not applicable.
- · vPvB: Not applicable.



BELMONT 46317 Art Casters Brass Alloy SDS

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ANY ARTICLES MANUFACTURED FROM THIS SOLID PRODUCT WOULD BE GENERALLY CLASSIFIED AS NON-HAZARDOUS. HOWEVER, SOME HAZARDOUS CONDITIONS REMAIN WITH THIS PRODUCT. DUST, FUMES AND GASES CAN BE EMITTED UNDER CERTAIN PROCESSING CONDITIONS, SUCH AS, BUT NOT LIMITED TO: CASTING, BURNING, MELTING, CUTTING, SAWING, BRAZING, GRINDING, MACHINING, MILLING, SOLDERING AND WELDING.

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