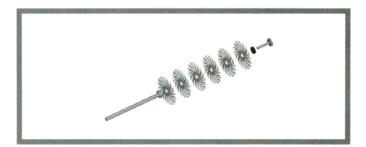
## **Scotch-Brite**<sup>™</sup> Radial Bristle Disc

Sizes:Grades:9/16 inch120, 220, 400, Pumice,<br/>1 micron, 6 micron3/4 inch80, 220, 400, Pumice1 inch36, 50, 80, 120



Colors:

36 Brown
50 Green
80 Yellow
120 White
220 Red
400 Blue
Pumice Pink
1 micron Lt. Green
6 micron Peach



Discs must be mounted so as to rotate as shown in picture.

# Use a minimum of 3 discs ganged together. Additional discs can be added for wider coverage.

Recommended speed for most Applications: 15,000 RPM. Bristle Disc Maximum Operating Speed 35,000 RPM.

Mandrel Maximum Operating Speed 35,000 RPM with these products ONLY.

No compounds, rouges or pastes required. Bristles contain abrasives.

### Specific Applications and Recommendations for JEWELRY

Heavy cleaning	36, 50, 80	15,000	to	20,000 RPM
Fire-scale removal	36, 50, 80, 120	15,000	to	20,000 RPM
Light oxide removal	120, 220, 400	10,000	to	15,000 RPM
Pre-polishing	220, 400, Pumice	12,000	to	18,000 RPM
Semi-finishing	400, Pumice	5,000	to	10,000 RPM
Blending	220, 400, Pumice	8,000	to	15,000 RPM
Texturing	50, 80, 120, 220	5,000	to	10,000 RPM
Polishing	1 micron, 6 micron	15,000	to	20,000 RPM

### Industrial – Aerospace – Dental – Home Hobbyists Applications

- Clean, deburr or polish tiny, intricate finely detailed or hard to reach areas.
- Light deburring on small aluminum aerospace and electronic parts.
- Light clean-up, pre-polishing on injection molding molds.
- Useful in dental labs for many pre-polishing and finishing applications.
- Deflash small plastic parts.
- Sand and shape small wooden parts.

#### Use with tools such as:

Flex shaft tools or high speed grinders operating at up to 35,000 RPM.

#### ЗМ

**Surface Conditioning Division** 

St. Paul, MN 55144-1000

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## **A WARNING!**

Product can BREAK APART during use and CAUSE INJURY <u>if</u> damaged, used improperly or run too fast.

Always WEAR EYE PROTECTION



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