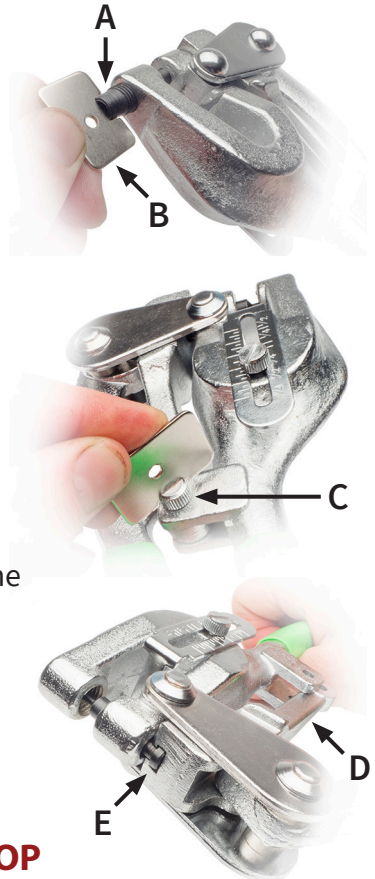


Power Punch Hole Punch Tool

This punch creates perfectly round holes in thin gauge sheet metal. The punch/die sets provided are: 2, 3, 4, 4.5, 5.5, and 6 mm diameters.

CHANGING PUNCHES/DIES:

1. Unscrew the installed die (A) from the bottom of the tool using the included removal tool (B) and replace with the desired size die.
2. Unscrew the knurled nut from the handle (C) using the removal tool.
3. Slide the linkage arm (D) back, towards the tool handles, releasing the installed punch (E).
4. Remove the installed punch by sliding it out and replace it with the desired punch.
5. Slide the linkage arm (D) back into position over the newly installed punch and reinstall the knurled nut.



ADJUSTING THE MATERIAL STOP

Loosen the knurled nut securing the material stop and slide the stop to the desired measurement. Tighten the nut.