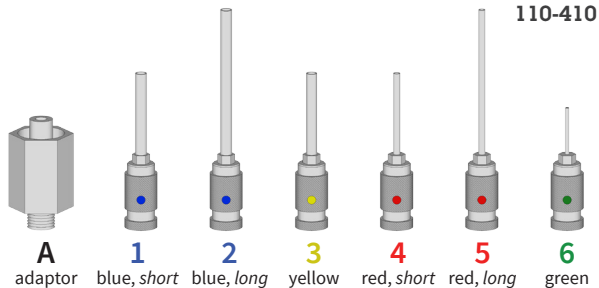


Hoke Adaptor Tip Set



CAUTION: NOT FOR USE WITH ACETYLENE

1. If a standard tip is installed on your torch, remove it using the wrench provided.
2. Screw on the adaptor (A) and tighten it with the wrench.
3. Press one of the tips onto the end of the adaptor as far as possible. Give it a slight twist to lock it in place.
4. Test that the tip is properly seated by giving it a gentle pull without twisting it.
5. With the tip installed, open the fuel valve on your torch and light it. Adjust the oxygen to obtain the proper flame.
6. To remove the tip, shut off the torch and pull off the tip with a twisting motion. If the tip gets stuck, carefully remove it using a pair of parallel pliers.

- **A adaptor:** 1.75 mm I.D. (Interior Diameter). Can be used alone to melt small quantities of metal.
- **1 blue, short:** 1.5 mm I.D. For soldering large areas.
- **2 blue, long:** 1.5 mm I.D. Longer tip for better access in recessed areas.
- **3 yellow:** 1.25 mm I.D. Similar to standard Hoke #2 & #3 tips, but softer, more direct flame.
- **4 red, short:** 0.75 mm I.D. Equivalent to standard Hoke #1 tip, but smaller, more intense flame.
- **5 red, long:** 0.75 mm I.D. Longer tip for better access in recessed areas.
- **6 green:** 0.25 mm I.D. For extremely fine work.

SAFETY TIPS

- Do not use with acetylene
- Always wear eye protection
- Avoid loose clothing and jewelry
- Do not clean the tip orifices with wires, pins, etc.
- Do not leave a lit torch unattended
- Always make sure the torch tip is seated properly by giving it a gentle pull before lighting the torch
- Do not use the adaptor or tips with any torch other than a Hoke jeweler's torch

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