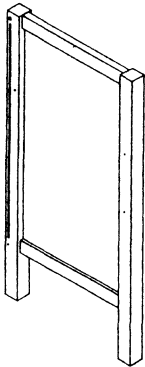


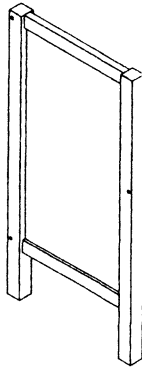
# PARTS IDENTIFICATION

# Contenti

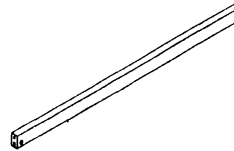
(A) RIGHT SIDE - 1



(B) LEFT SIDE - 1



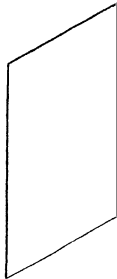
(C) UPPER AND LOWER CROSSBARS (IDENTICAL) - 2



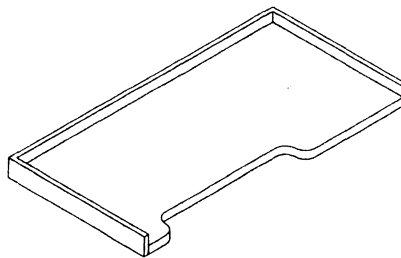
(D) REAR PANEL SUPPORT BAR - 1



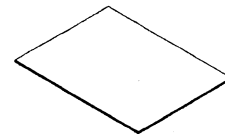
(E) BACK PANELS (IDENTICAL) - 2



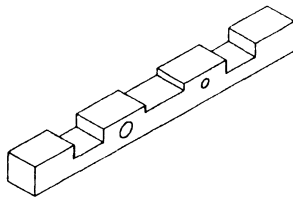
(K) BENCH TOP - 1



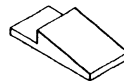
(O) DRAW BOTTOM - 3



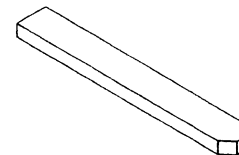
(P) BENCH PIN HOLDER - 1



(Q) BENCH PIN - 1



(R) ARM REST - 2

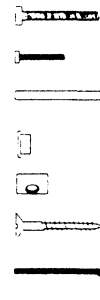


## Assembly Tools Required

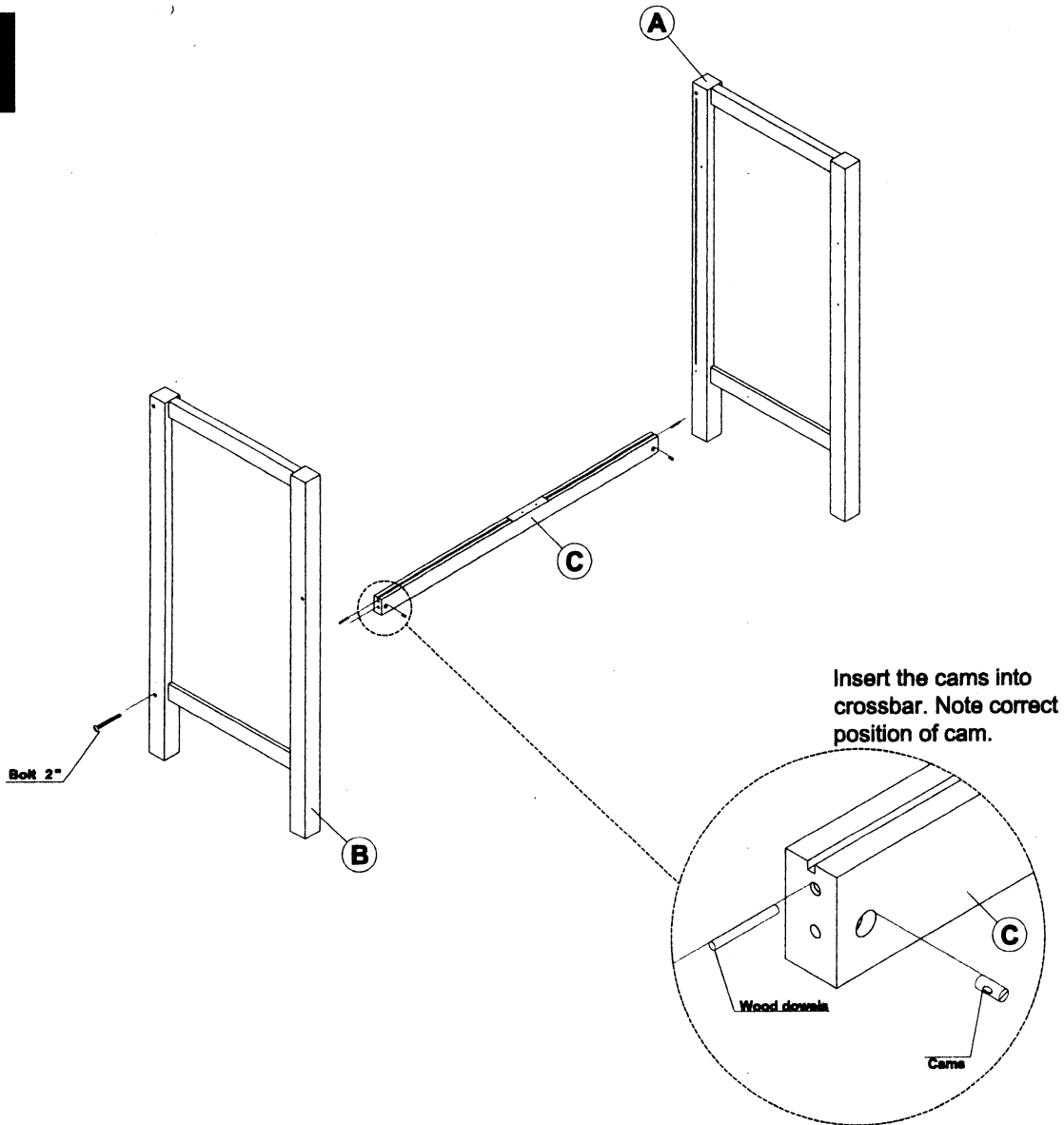
1. Allen wrench (included)
2. Screwdriver straight  $\frac{1}{4}$ " blade
3. Screwdriver Philips.

## HARDWARE

- 2" BOLT - 6 PCS.
- 1  $\frac{1}{4}$ " BOLT - 10 PCS.
- WOOD DOWELS - 8 PCS.
- PLASTIC CAMS - 6 PCS.
- INSERT CAMS - 6 PCS.
- 2  $\frac{1}{4}$ " WOOD SCREWS - 8 PCS.
- ALLEN WRENCH - 1 PCS.



# 1



## **PARTS IDENTIFICATION**

- |                                                                                  |                              |
|----------------------------------------------------------------------------------|------------------------------|
| A Right Side - (1)                                                               | L1 Large drawer front - (1)  |
| B Left Side - (1)                                                                | L2 Large drawer sides - (2)  |
| C Upper and Lower Crossbars - (identical)                                        | L3 Large drawer back - (1)   |
| D Rear panel suport bar - (1)                                                    | M1 Medium drawer front - (1) |
| E Back panels - (2 pieces, identical)                                            | M2 Medium drawer sides - (2) |
| F Bottom of bench body - (1)                                                     | M3 Medium drawer back - (1)  |
| G Right side panel of bench body, 3 tracks on one side - (1)                     | N1 Small drawer front - (1)  |
| H Center panel of bench body, 3 traks on one side, one track on other side - (1) | N2 Small drawer sides - (2)  |
| I Left side of bench body, only on track- (1)                                    | N3 Small drawer back - (1)   |
| J Bench body top - (1)                                                           | O Draw bottom - (3)          |
| K Bench top - (1)                                                                | P Bench pin holer - (1)      |
|                                                                                  | Q Bench pin- (1)             |
|                                                                                  | R Arm rest - (2)             |

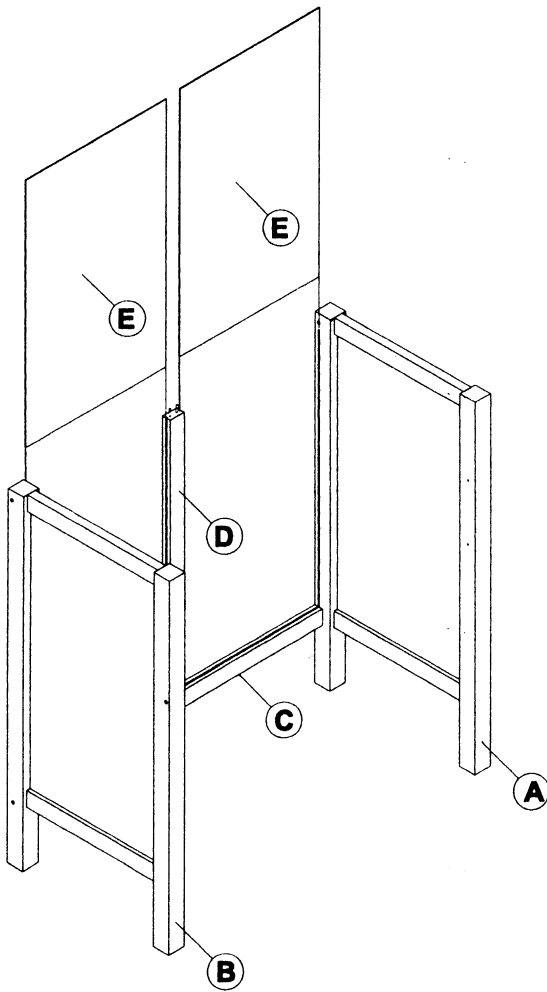
### **Tools Needed**

1. Allen wrench (included)
2. Screwdriver straight  $\frac{1}{4}$ " blade
3. Screwdriver Philips.

## **STAGE 1- Bench Frame Asembling Step 1**

- Attach lower cross bar (C) to sides A and B.**
1. Insert two cams into crossbar. Note correct position of cam as shown in illustration.
  2. Insert wood dowels into top hole of crossbar. See illustration.
  3. Fasten both sides to lower cross bar using 2" bolts. Bolts screw into cams. If alignment is not correct, adjust using screwdriver to rotate the cam. Do not fully tighten.

# 2



### **PARTS IDENTIFICATION**

- |                                                                                   |                              |
|-----------------------------------------------------------------------------------|------------------------------|
| A Right Side - (1)                                                                | L1 Large drawer front - (1)  |
| B Left Side - (1)                                                                 | L2 Large drawer sides - (2)  |
| C Upper and Lower Crossbars - (identical)                                         | L3 Large drawer back - (1)   |
| D Rear panel support bar - (1)                                                    | M1 Medium drawer front - (1) |
| E Back panels - (2 pieces, identical)                                             | M2 Medium drawer sides - (2) |
| F Bottom of bench body - (1)                                                      | M3 Medium drawer back - (1)  |
| G Right side panel of bench body, 3 tracks on one side - (1)                      | N1 Small drawer front - (1)  |
| H Center panel of bench body, 3 tracks on one side, one track on other side - (1) | N2 Small drawer sides - (2)  |
| I Left side of bench body, only on track - (1)                                    | N3 Small drawer back - (1)   |
| J Bench body top - (1)                                                            | O Draw bottom - (3)          |
| K Bench top - (1)                                                                 | P Bench pin holer - (1)      |
|                                                                                   | Q Bench pin - (1)            |
|                                                                                   | R Arm rest - (2)             |

### **Tools Needed**

1. Allen wrench (included)
2. Screwdriver straight  $\frac{1}{4}$ " blade
3. Screwdriver Philips.

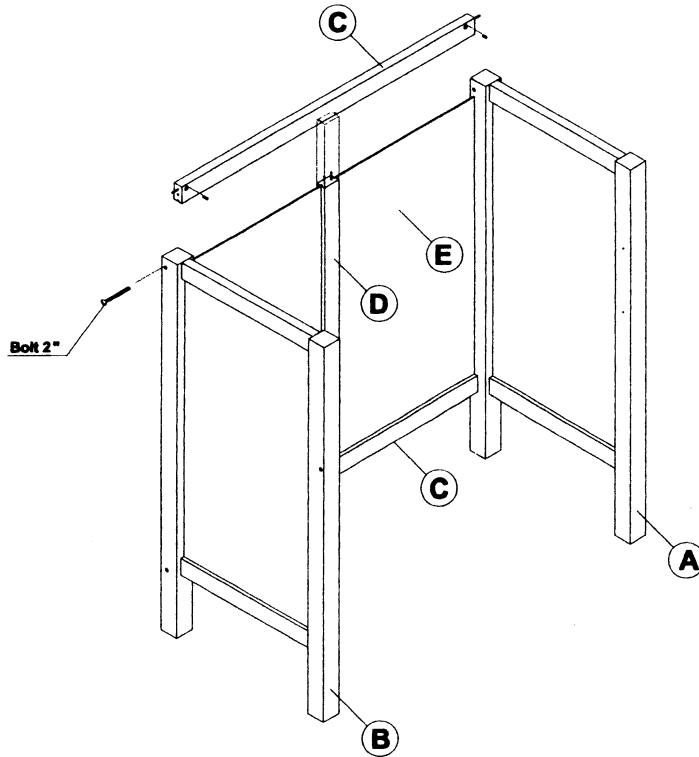
### **STAGE 1- Bench Frame**

#### **Assembling**

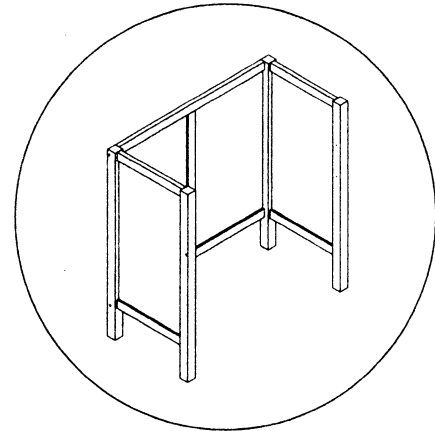
#### **Step 2**

1. Insert two wood dowels into one side of the Rear Panel Support Bar (D).
2. Attach to the lower crossbar.
3. Insert back panel (E) into rooves on right side (A), lower crossbar (C), and rear support bar (D).
4. Repeat for left side.

# 3



Final image of the Bench Support



## PARTS IDENTIFICATION

- |                                                                                  |                              |
|----------------------------------------------------------------------------------|------------------------------|
| A Right Side - (1)                                                               | L1 Large drawer front - (1)  |
| B Left Side - (1)                                                                | L2 Large drawer sides - (2)  |
| C Upper and Lower Crossbars - (identical)                                        | L3 Large drawer back - (1)   |
| D Rear panel suport bar - (1)                                                    | M1 Medium drawer front - (1) |
| E Back panels - (2 pieces, identical)                                            | M2 Medium drawer sides - (2) |
| F Bottom of bench body - (1)                                                     | M3 Medium drawer back - (1)  |
| G Right side panel of bench body, 3 tracks on one side - (1)                     | N1 Small drawer front - (1)  |
| H Center panel of bench body, 3 traks on one side, one track on other side - (1) | N2 Small drawer sides - (2)  |
| I Left side of bench body, only on track- (1)                                    | N3 Small drawer back - (1)   |
| J Bench body top - (1)                                                           | O Draw bottom - (3)          |
| K Bench top - (1)                                                                | P Bench pin holer - (1)      |
|                                                                                  | Q Bench pin- (1)             |
|                                                                                  | R Arm rest - (2)             |

### Tools Needed

1. Allen wrench (included)
2. Screwdriver straight  $\frac{1}{4}$ " blade
3. Screwdriver Phillips.

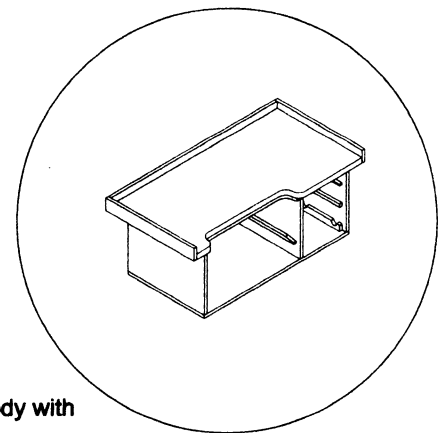
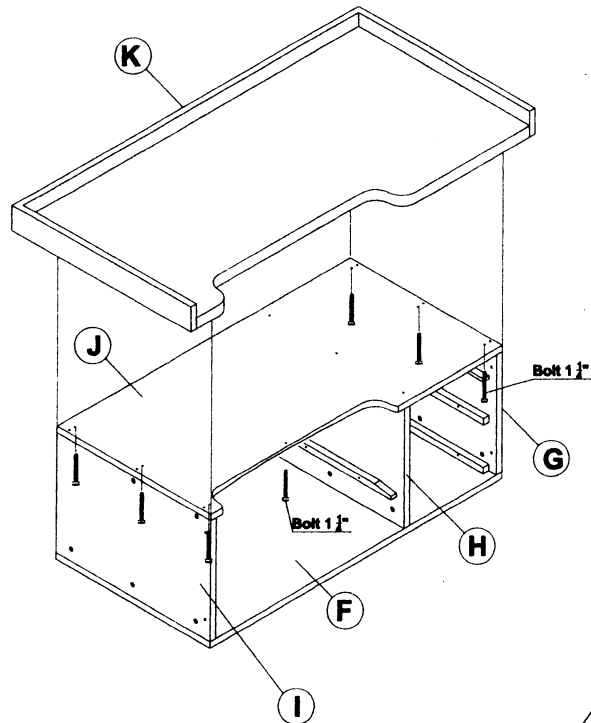
## STAGE 1- Bench Frame

### Asembling

#### Step 3

1. Position 4 dowels into holes on both sides panels (A and B) and the rear support bar (D).
2. Slightly tilt both sides. Fit both back panels into all grooves.
3. Insert cams (2) into upper cross bar.
4. Fit upper crossbar (C) over dowels on Rear Support Panel (D).
5. Position back panels (E) into all grooves.
6. Attach both sides to upper crossbar using 2" bolts. Tighten all bolts, top and bottom, tightly.

# 4



Final image of the Bench Body with the Bench Top attached

### **PARTS IDENTIFICATION**

- |                                                                                  |                              |
|----------------------------------------------------------------------------------|------------------------------|
| A Right Side - (1)                                                               | L1 Large drawer front - (1)  |
| B Left Side - (1)                                                                | L2 Large drawer sides - (2)  |
| C Upper and Lower Crossbars - (identical)                                        | L3 Large drawer back - (1)   |
| D Rear panel suport bar - (1)                                                    | M1 Medium drawer front - (1) |
| E Back panels - (2 pieces, identical)                                            | M2 Medium drawer sides - (2) |
| F Bottom of bench body - (1)                                                     | M3 Medium drawer back - (1)  |
| G Right side panel of bench body, 3 tracks on one side - (1)                     | N1 Small drawer front - (1)  |
| H Center panel of bench body, 3 traks on one side, one track on other side - (1) | N2 Small drawer sides - (2)  |
| I Left side of bench body, only on track- (1)                                    | N3 Small drawer back - (1)   |
| J Bench body top - (1)                                                           | O Draw bottom - (3)          |
| K Bench top - (1)                                                                | P Bench pin holer - (1)      |
|                                                                                  | Q Bench pin- (1)             |
|                                                                                  | R Arm rest - (2)             |

### **Tools Needed**

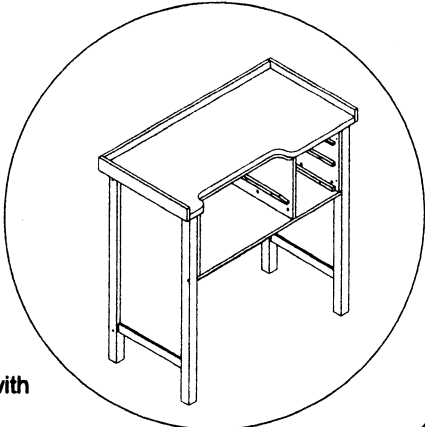
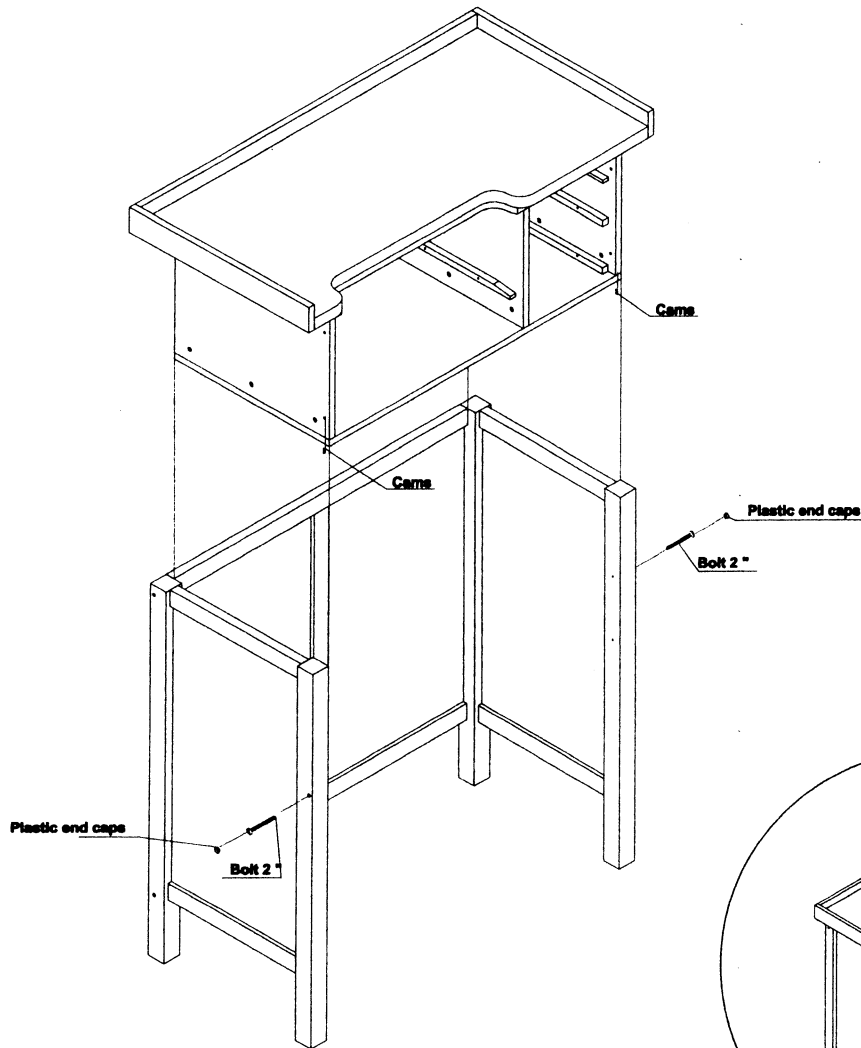
1. Allen wrench (included)
2. Screwdriver straight  $\frac{1}{4}$ " blade
3. Screwdriver Phillips.

### **STAGE 2 - Bench Body Assembly**

#### **Step 3**

1. Position Bench Top (K) on bench body by lining up recessed portions of both.
2. Attach bench Top (K) to bench body using seven  $1 \frac{1}{4}$ " bolts.

# 5



Final image of the Bench Body with the Bench Frame.

### **PARTS IDENTIFICATION**

- |                                                                                  |                              |
|----------------------------------------------------------------------------------|------------------------------|
| A Right Side - (1)                                                               | L1 Large drawer front - (1)  |
| B Left Side - (1)                                                                | L2 Large drawer sides - (2)  |
| C Upper and Lower Crossbars - ( <i>identical</i> )                               | L3 Large drawer back - (1)   |
| D Rear panel suport bar - (1)                                                    | M1 Medium drawer front - (1) |
| E Back panels - (2 <i>pieces, identical</i> )                                    | M2 Medium drawer sides - (2) |
| F Bottom of bench body - (1)                                                     | M3 Medium drawer back - (1)  |
| G Right side panel of bench body, 3 tracks on one side - (1)                     | N1 Small drawer front - (1)  |
| H Center panel of bench body, 3 traks on one side, one track on other side - (1) | N2 Small drawer sides - (2)  |
| I Left side of bench body, only on track- (1)                                    | N3 Small drawer back - (1)   |
| J Bench body top - (1)                                                           | O Draw bottom - (3)          |
| K Bench top - (1)                                                                | P Bench pin holer - (1)      |
|                                                                                  | Q Bench pin- (1)             |
|                                                                                  | R Arm rest - (2)             |

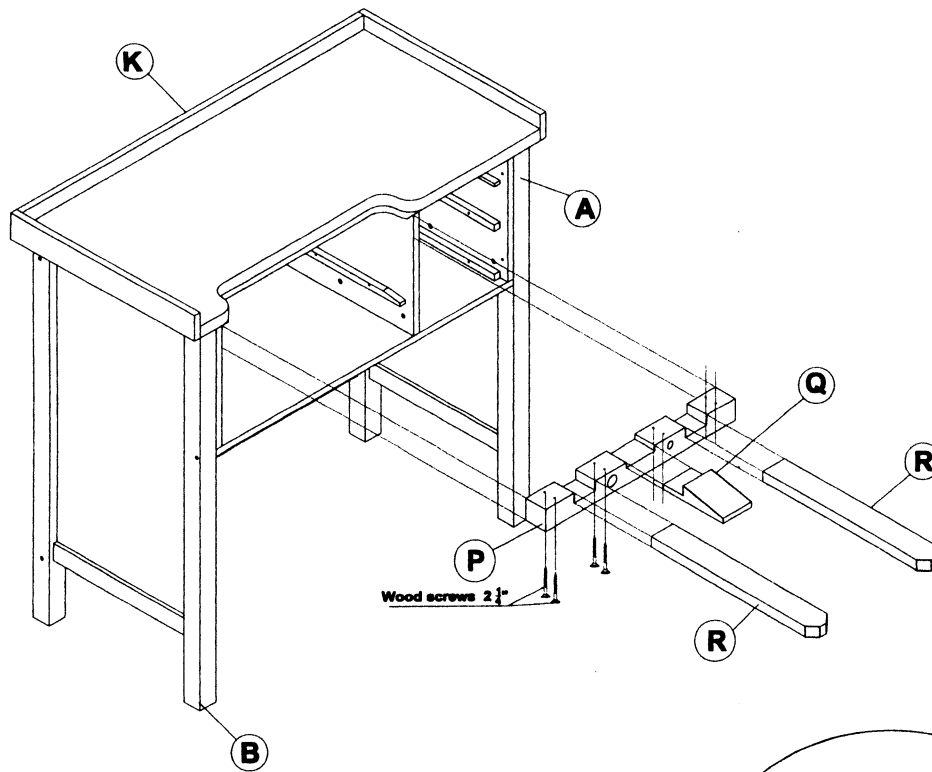
### **Tools Needed**

1. Allen wrench (included)
2. Screwdriver straight  $\frac{1}{4}$ " blade
3. Screwdriver Philips.

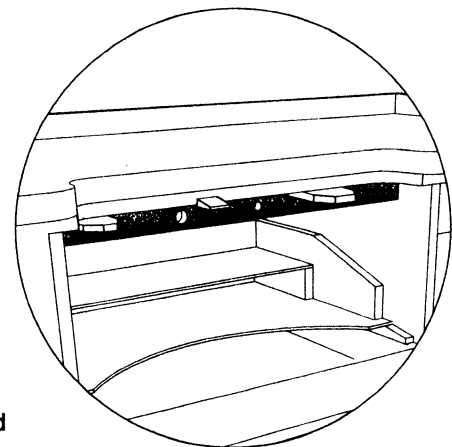
### **STAGE 3 - Attaching Bench Body to Bench Frame.**

1. Fit bench body onto bench frame as shown.
2. Insert cams (2) into bottom of bench body.
3. Secure with 2" bolts.
4. Place plastic end caps on side panels.

# 6



Wood screws 2 1/4"



Final image of the drawer assembled

### **PARTS IDENTIFICATION**

- |                                                                                   |                              |
|-----------------------------------------------------------------------------------|------------------------------|
| A Right Side - (1)                                                                | L1 Large drawer front - (1)  |
| B Left Side - (1)                                                                 | L2 Large drawer sides - (2)  |
| C Upper and Lower Crossbars - (identical)                                         | L3 Large drawer back - (1)   |
| D Rear panel support bar - (1)                                                    | M1 Medium drawer front - (1) |
| E Back panels - (2 pieces, identical)                                             | M2 Medium drawer sides - (2) |
| F Bottom of bench body - (1)                                                      | M3 Medium drawer back - (1)  |
| G Right side panel of bench body, 3 tracks on one side - (1)                      | N1 Small drawer front - (1)  |
| H Center panel of bench body, 3 tracks on one side, one track on other side - (1) | N2 Small drawer sides - (2)  |
| I Left side of bench body, only on track - (1)                                    | N3 Small drawer back - (1)   |
| J Bench body top - (1)                                                            | O Draw bottom - (3)          |
| K Bench top - (1)                                                                 | P Bench pin holder - (1)     |
|                                                                                   | Q Bench pin - (1)            |
|                                                                                   | R Arm rest - (2)             |

### **Tools Needed**

1. Allen wrench (included)
2. Screwdriver straight 1/4" blade
3. Screwdriver Philips.

### **STAGE 5 - Bench Pin Holder Attachment**

1. Attach Bench Pin Holder (P) using eight 2 1/4" wood screws. See diagram.
2. Insert Bench pin (Q) and two arm rests (R).

# 7



## **PARTS IDENTIFICATION**

- |                                                                                        |                              |
|----------------------------------------------------------------------------------------|------------------------------|
| A Right Side - (1)                                                                     | L1 Large drawer front - (1)  |
| B Left Side - (1)                                                                      | L2 Large drawer sides - (2)  |
| C Upper and Lower<br>Crossbars - (identical)                                           | L3 Large drawer back - (1)   |
| D Rear panel suport bar - (1)                                                          | M1 Medium drawer front - (1) |
| E Back panels - (2 pieces,<br>identical)                                               | M2 Medium drawer sides - (2) |
| F Bottom of bench body - (1)                                                           | M3 Medium drawer back - (1)  |
| G Right side panel of bench<br>body, 3 tracks on one side -<br>(1)                     | N1 Small drawer front - (1)  |
| H Center panel of bench<br>body, 3 traks on one side,<br>one track on other side - (1) | N2 Small drawer sides - (2)  |
| I Left side of bench body,<br>only on track- (1)                                       | N3 Small drawer back - (1)   |
| J Bench body top - (1)                                                                 | O Draw bottom - (3)          |
| K Bench top - (1)                                                                      | P Bench pin holer - (1)      |
|                                                                                        | Q Bench pin- (1)             |
|                                                                                        | R Arm rest - (2)             |

### **Tools Needed**

1. Allen wrench (included)
2. Screwdriver straight  $\frac{1}{4}$ " blade
3. Screwdriver Phillips.

## **FINAL IMAGES**